



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5553-1-Rework
Job Sheet 170700



Part No: D5553-1-Rework

Job Qty: 4 ea

Part Name: Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/18/18

Job Tracking No:

Due Date: 1/23/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: (Copied from part D5553-1-) DWG REV A

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		1/22/18	0.00	0.00	Start Up Small Fab-4		
100	Small Fab	4 pcs		1/23/18	0.00	4.00	Small Fab-9		
130	QC	4 pcs		1/23/18	0.00	0.00	QC5		
135	Outsource	4 pcs		1/23/18	0.00	0.00	Outsource4		
140	Packaging	4 pcs		1/23/18	0.00	0.00	Packaging2		
160	QC	4 pcs		1/23/18	0.00	0.00	QC5		
170	Packaging	4 pcs		1/23/18	0.00	0.00	Packaging3-2		
180	QC21-SA	4 Ea		1/23/18	0.00	0.00	QC21		

Part Op 90 - RA72

Descriptions: 100 - Clean and buff

135 - ISSUE P/O: 035542 TO ATG ANODIZE BLACK PER MIL-A-8625F TYPE I OR IB OR IC OR II OR IIB
CLASS 2 C OF C IS REQUIRED

170 - Identify as per dwg & Stock in QC Quarantine for RA72

~~JAN 22 2017~~
JAN 22 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5553-1	Bracket	4 Ea (1 ea)	90-Start up Operation	SP 33392 X2 SP 33493 X2

Part Specifications

Specifications could not be found.

Plex 1/18/18 1:15 PM dart.poulin.mario

DQA: _____ Date: _____

QA Closed: _____

Work Order: _____

Part No. _____

NCR No. _____

Date: _____

Dart Aerospace Ltd.
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Hawkesbury, ON K6A 1K7
CANADA
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www.dartaerospace.com

DART
AEROSPACE
S033900



D5553-1
PART NO: D5553-1
Original Serial #: S033900
Revision: REWORK
Operation: Start up Operation
Change No:

Operation 01/19/18
Job No: 170700

INFORMANCE / UPDATE

Work Order update only ☐

AGAINST DEPARTMENT/PROCESS

Skid-tube	☐	Cross tube	☐	Water Jet	☐	Engineering	☐
Machining	☐	Small Fab	☐	Prod. Eng. Coord.	☐	Quality	☐
thermoforming	☐	Finishing	☐	Rec/Store/Packaging	☐	Other	☐
Large Fab	☐	Composite	☐	Supplier	☐		

QTY Effective : _____

MRB (QSI042) Approval

Disposition

Completed By

Lead hand / Supervisor
Approval Verification

QC / QA Coordinator
Approval

Root Cause

Environment	☐	A
Design	☐	O
Doc/Data	☐	Of
Equip/Tooling	☐	Sup
Handling/Pre	☐	Trai
Material	☐	Use
Internal Transport	☐	Poor
Tribal Knowledge	☐	Rushing
LOA	☐	Product Improvement
Substation	☐	Process Improvement
Past Expiry Date	☐	Manufacturing Process
Misidentified	☐	Past Due

Crushing
Heat Treat
Wave/Twist in Tube
Marks/Chatter

OTHER :

FAULT CATEGORY

/Cure	☐	Power Loss/Surge	☐	Positioned Wrong	☐
	☐	Folio/Program	☐	Outside Dimensions	☐
	☐	Grain	☐	Over/Under tolerance	☐
	☐	Weld	☐	Part Incorrect	☐
	☐	Wrong Stock Pulled	☐	Part Lost/Missing	☐
	☐	Out of Sequence	☐	Part Moved	☐
	☐	Off-set	☐	Drawing	☐
	☐	Mislabeled	☐	Finish	☐
	☐	Fit/Function	☐	Misread	☐
	☐	Misaligned/off center	☐	Turning Sequence	☐



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PURCHASE ORDER

PO038842

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO038842

PO Date: 1/22/18

Due Date: 2/2/18

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Baker, Diane
Phone: dbaker@dartaero.com

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments:

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	170696	D5069-1-Rework	Hardpoint Adapter ISSUE P/O: _____ TO ATG ANODIZE BLACK AS PER DWG D5069 REV. B	Firmed	2/2/18	4 pcs	0 pcs	4 pcs	\$15.00/pcs	\$60.00
18/01/27 m.f.										
2	170700	D5553-1-Rework	Bracket ISSUE P/O: _____ TO ATG ANODIZE BLACK AS PER DWG D5553 REV. A	Firmed	2/2/18	4 pcs	0 pcs	4 pcs	\$15.00/pcs	\$60.00
18/01/27 m.f.										
3	168270	646.9812	Lower Cutter Deflector Issue P/O to ATG : Hard Anodize, Color Black and Prime as Per Dwg 646.9800 Rev. A	Firmed	2/2/18	6 pcs	0 pcs	6 pcs	\$0.01/pcs	\$0.06
4	168234	646.3411	RH Wiper Deflector Issue P/O to ATG : 1- Black Anodize as per Dwg 646.3400 2- PRIME AS PER DWG, SEE NOTE #2 Certification of Comformity is required	Firmed	2/2/18	6 pcs	0 pcs	6 pcs	\$0.01/pcs	\$0.06
5	168233	646.3410	LH Wiper Deflector Issue P/O to ATG : 1- Hard Anodize, Color Black and Prime as per	Firmed	2/2/18	2 pcs	0 pcs	2 pcs	\$0.01/pcs	\$0.02



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 914485

Date: 24-Jan-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chantal Lavoie
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
4 ea	Part: D5069-1 Hardpoint Adapter Anodize per MIL-A-8625F, Type II, Class 2, Black, .0004-.0010" (.4 - 1 mils) Job: 22404	Rev: B PO: PO038842 Line: 1	18/1/27 <i>msl</i>
4 ea	Part: D5553-1 Bracket Anodize per MIL-A-8625F, Type II, Class 2, Black, .0004-.0010" (.4 - 1 mils). Job: 22405	Rev: A PO: PO038842 Line: 2	18/1/27 <i>msl</i>
20 ea	Part: D2348 ✓ Wearplate (Key Way) Anodize per MIL-A-8625F, Type II, Class 2, Black, .0004-.0010" (.4 - 1 mils). Job: 22411	Rev: C PO: PO038842 Line: 8	18/1/26 <i>msl</i>
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>24/01/2018</u> Certified Signature: <u>[Signature]</u> Receiver Signature: <u>[Signature]</u> A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			
Made in Canada.			